

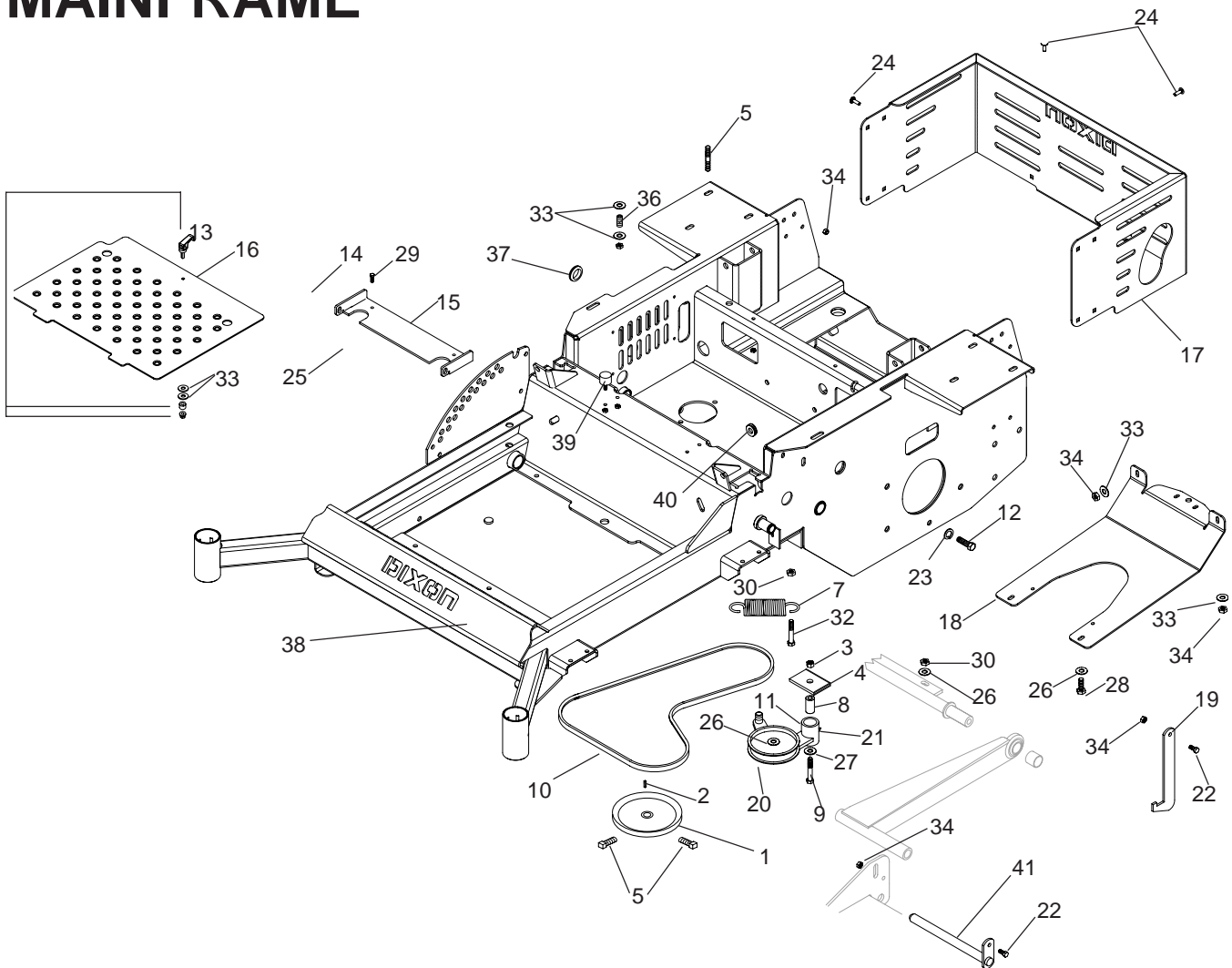
# DIXON® ZTR®

## GRIZZLY™ ZTR®

### Parts Manual

<b>Models</b>	GRIZZLY 52, 27 KOH	968999588
	GRIZZLY 60, 27 KOH	968999590
	GRIZZLY 60, 30 KOH	968999591
	GRIZZLY 72, 30 KOH	968999592

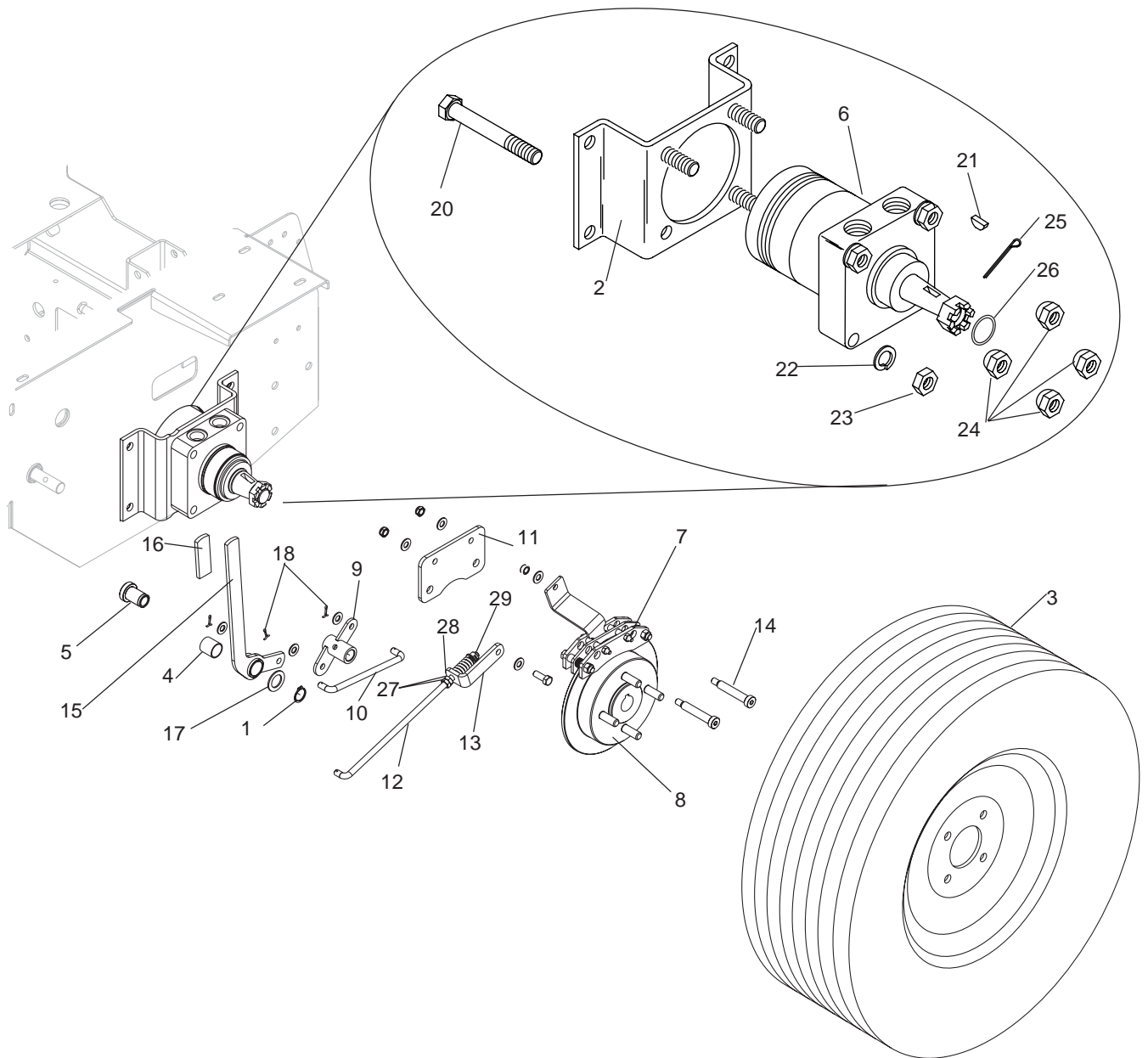
# MAINFRAME



ITEM	P/N	QTY	DESCRIPTION
1	539 101176	2	PULLEY
2	539 101177	2	KEY 5MM SQ x 25MM
3	539 101331	8	NYLOC 1/2 NUT
4	539 102236	1	SUPPORT PLATE
5	539 102502	2	STUD
6	539 102717	2	SET SCREW
7	539 103256	1	SPRING
8	539 103427	1	PIVOT BUSHING
9	539 103433	1	HCS 1/2 x 3 1/2 GD 5
10	539 104334	1	PUMP BELT
11	539 104388	1	IDLER ARM
12	539 105905	2	HCS 7/16 x 1 GD 8
13	539 109376	1	LATCH, SWELL ACTION
14	539 110819	2	CLEVIS PIN 3/8
15	539 114332	1	PLATE, MOUNT, SEAT
16	539 114611	1	FLR PLATE W/DECAL
17	539 114612	1	GRD, REAR W/DECALS
18	539 114573	1	PLATE SKID
19	539 114847	1	SEAT STOP
20	539 976688	1	IDLER PULLEY

ITEM	QTY	P/N	DESCRIPTION
21	2	539 976998	ZERK
22	9	539 990209	HCS 5/16 x 1
23	2	539 990247	7/16 LOCKWASHER
24	12	539 990316	RHSNB 5/16 x 3/4
25	2	539 990365	COTTER PIN
26	1	539 976695	BUSHING, IDLER
27	1	539 990550	1/2 WASHER FLAT
28	6	539 990563	HCS 3/8 x 1
29	4	539 990580	HCS 1/4 x 3/4
30	12	539 990613	WHIZ NUT 3/8
31	2	539 990654	COTTER PIN
32	1	539 990655	HCS 3/8 x 1 1/2
33	4	539 990692	5/16 FLAT WASHER
34	3	539 990717	5/16 NYLOC NUT
36	8	539 102845	SPRING
37	1	539 114982	GROMMET
38	1	539 114610	FRAME W/DECALS
39	2	539 105039	MOUNT STUD, PLATE
40	1	539 110433	GROMMET, FUEL LINE
41	1	539 102619	PIVOT PIN

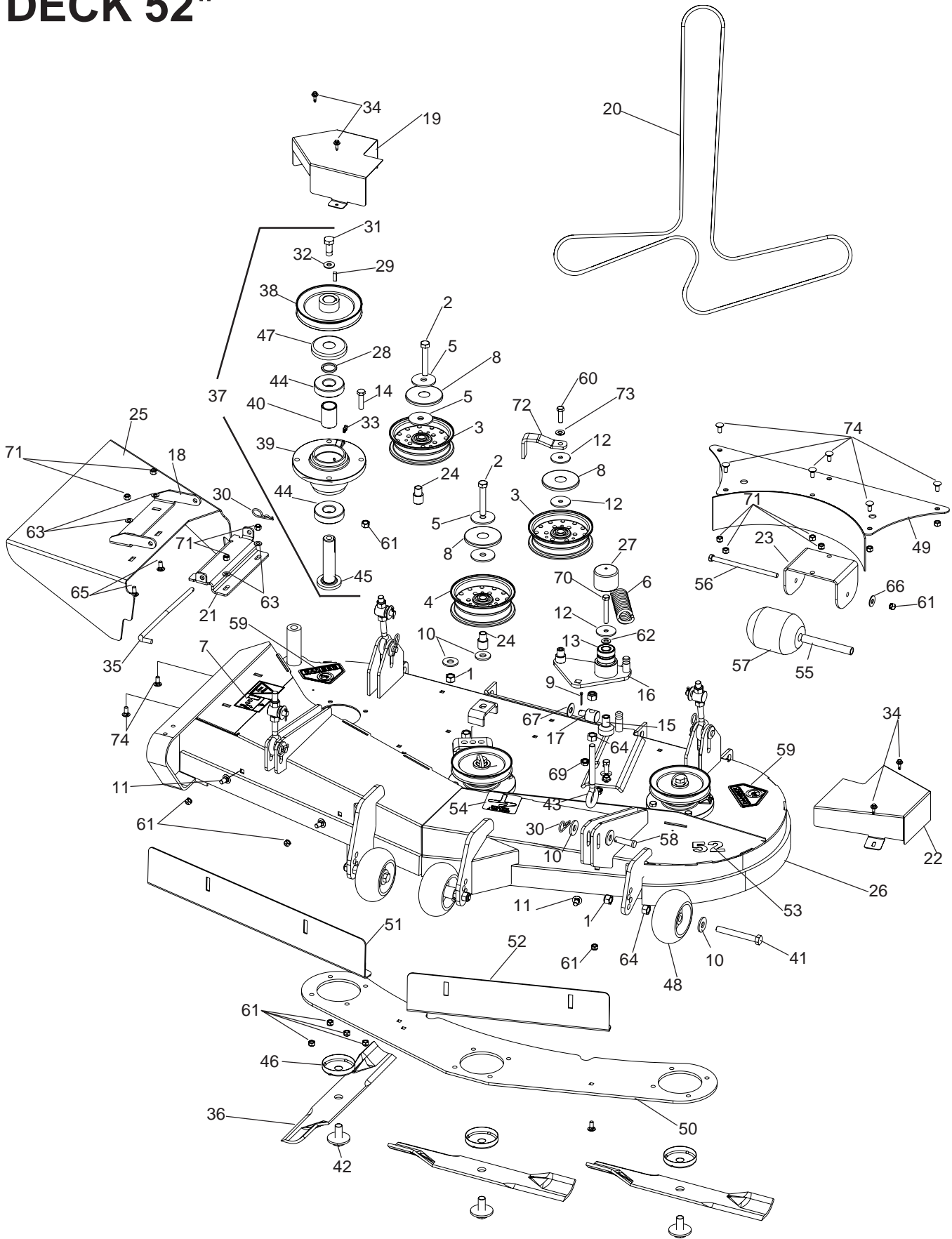
# BRAKE ASSEMBLY



ITEM	P/N	QTY	DESCRIPTION
1...	539 101151	1 ..	7/8 RETAINING RING
2...	539 104327	2 ..	MOTOR STANDOFF
3...	539 105486	2 ..	TIRE ASSEMBLY
4...	539 108619	2 ..	BUSHING
5...	539 108620	2 ..	TUBE, LT
6...	539 110823	1 ..	WHEEL MOTOR
7...	539 113944	1 ..	CALIPER ASSEM
8...	539 113945	1 ..	HUB
9...	539 113946	1 ..	BELLCRANK, BRAKE
10...	539 113947	1 ..	LINKAGE, BRAKE
11...	539 113948	1 ..	PLATE, BRAKE
12...	539 113949	1 ..	LINKAGE, REAR BRAKE
13...	539 113950	1 ..	L BRACKET
14...	539 113951	1 ..	SB 3/8-16 x 2-1-1/2 SKT HD
15...	539 114308	1 ..	ARM, BRAKE
16...	539 120921	1 ..	GRIP

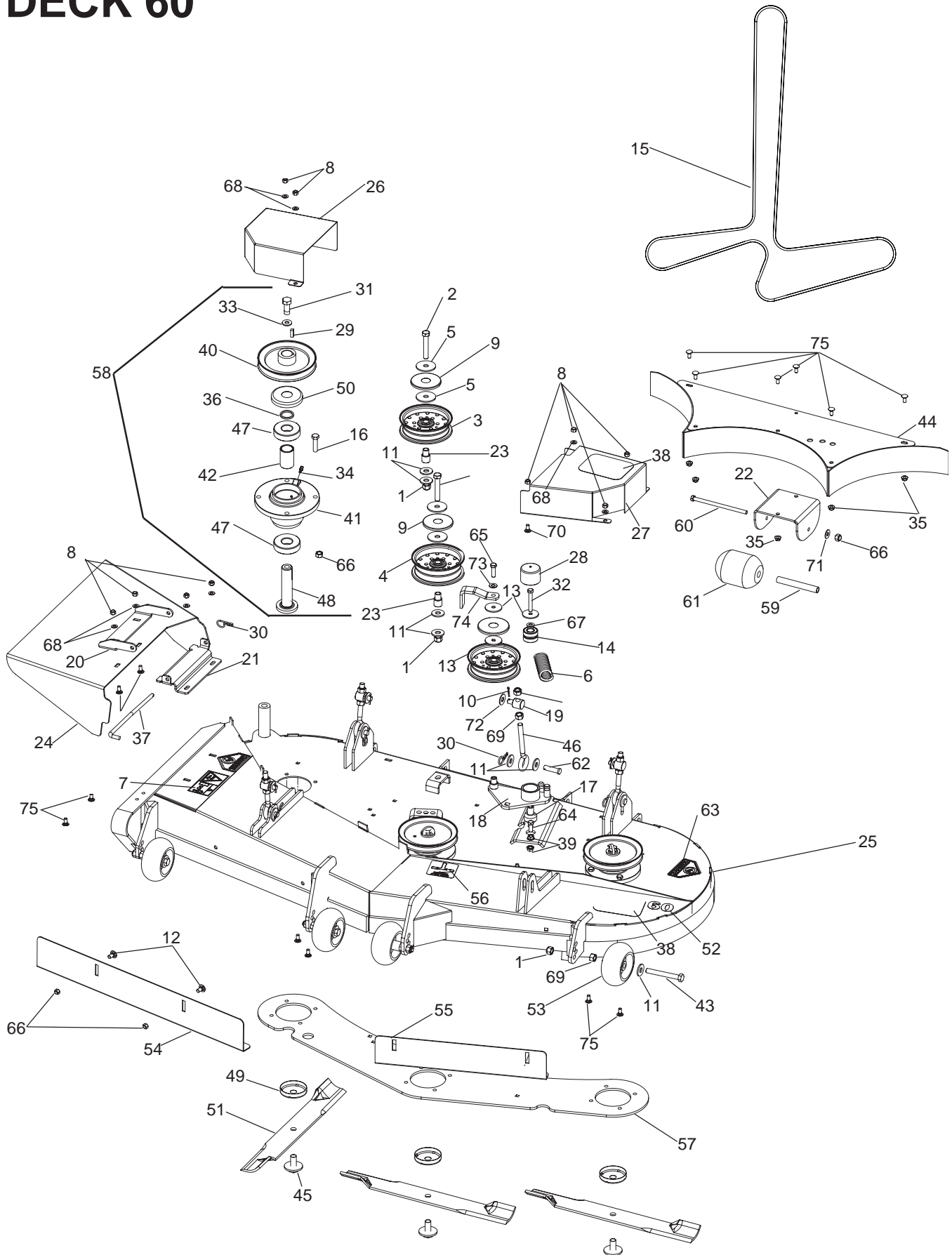
ITEM	P/N	QTY	DESCRIPTION
17...	539 923787	2 ..	BUSHING
18...	539 990037	4 ..	COTTER
19...	539 113952	1 ..	SPRING
20...	539 101332	8 ..	HCS 1/2 x 2 3/4
21...	539 976998	2 ..	ZERK
22...	539 990254	8 ..	WASHER, 1/2 SPLIT
23...	539 990258	8 ..	NUT, 1/2-13 HEX ZD
24...	539 101173	8 ..	LUG NUT, 1/2
25...	539 104288	2 ..	PIN, COTTER
26...	539 916561	2 ..	BUSHING
27...	539 108732	2 ..	NUT 3/8-24 HEX JAM ZD
28...	539 990122	1 ..	WASHER 3/8 SAE FLAT
29...	539 990289	1 ..	NUT 3/8-24 HEX GR5 ZD

# DECK 52"



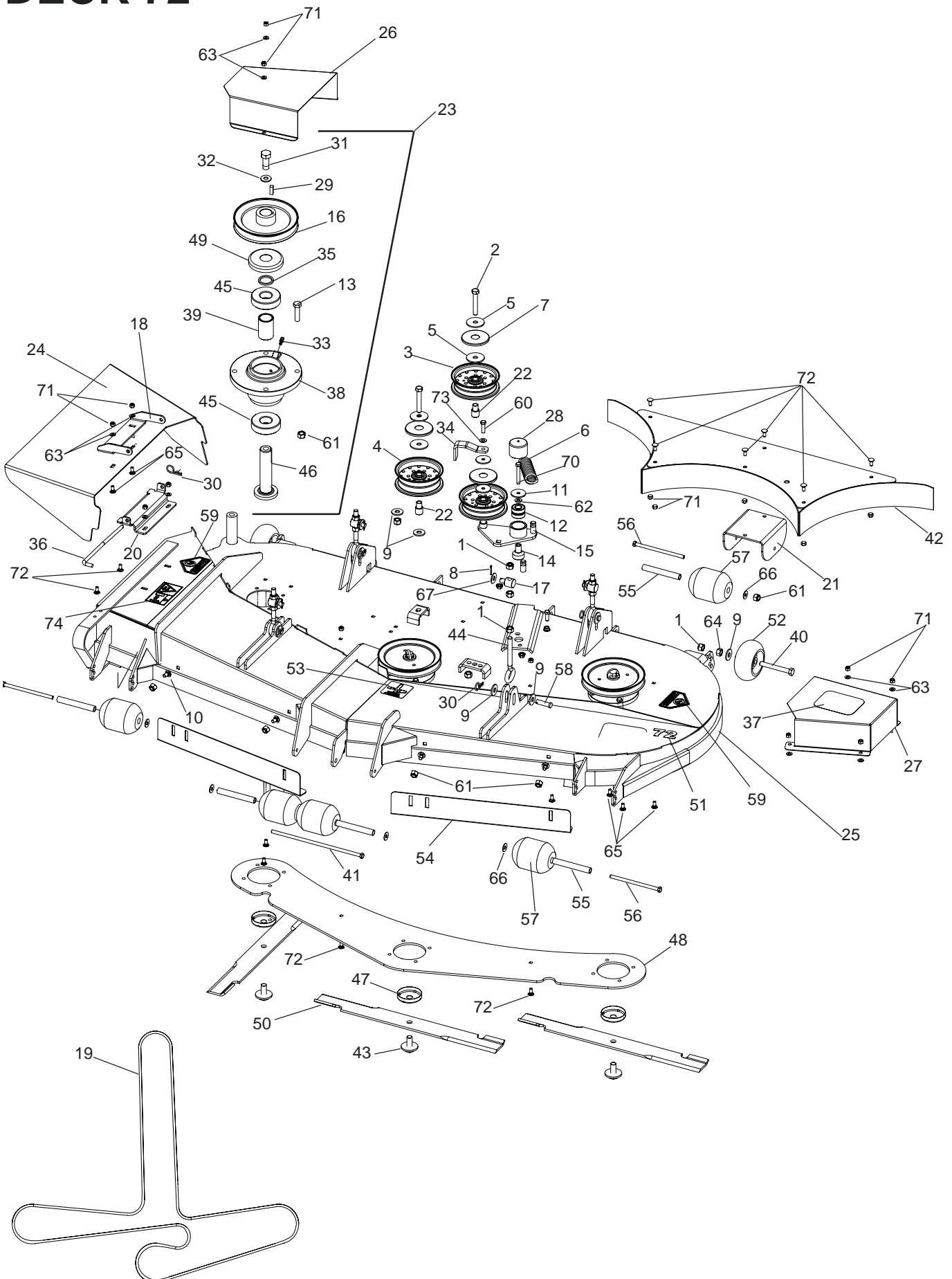
ITEM	P/N	QTY	DESCRIPTION	ITEM	P/N	QTY	DESCRIPTION
1	539 101331	9	NUT ½ HEX NYLOC ZD	38	539 117925	1	PULLEY
2	539 101572	2	HCS ½-13 x 3 GR 5 ZD	39	539 117970	1	DECK HUB
3	539 103257	2	IDLER PULLEY	40	539 117971	1	SPACER
4	539 103258	1	IDLER PULLEY	41	539 108366	3	½-13 x 4 HHB
5	539 104959	4	WASHER, .532 x 2.125	42	539 119007	3	BLADE BOLT
6	539 105192	1	SPRING	43	539 119227	4	EYEBOLT
7	539 105746	1	DECAL, EURO SEVER	44	539 119260	1	BEARING
8	539 108450	3	TOP DUST CAP	45	539 119262	1	SHAFT
9	539 109246	4	PIN COTTER ⅛ x I ZD	46	539 119266	3	TRASH GUARD
10	539 109554	13	WASHER ½ FLAT ZD	47	539 119811	2	TRASH GUARD
11	539 111785	4	RHSNB ⅜-16 x ¾ GR5	48	539 121433	3	GAUGE WHEEL
12	539 111897	3	WASHER - ⅜	49	539 122070	1	W-BAFFLE WLDT
13	539 112050	2	BEARING-BALL	50	539 122079	1	HUB STIFFNER PLATE
14	539 990655	12	HHB, ⅜-16 x 1½ GR5	51	539 122106	1	BLOW-BY BAFFLE, RH
15	539 112920	1	BRG PIVOT SPACER	52	539 122107	1	BLOW-BY BAFFLE, LH
16	539 112921	1	ARM, IDLER	53	539 122245	1	DECAL, ORANGE 52
17	539 114405	4	SWIVEL	54	539 122249	1	DECAL, BELT ROUTING
18	539 114423	1	HINGE, CHUTE	55	539 122574	1	BUSHING
19	539 114501	1	PULLEY GUARD-RH	56	539 122625	1	⅜ -16 x 6½ HHB GR5
20	539 114550	1	52' DECK BELT	57	539 122633	1	ROLLER, 3¾ DIA. x 4-1
21	539 114554	1	SUPPORT - CHUTE HINGE	58	539 122729	4	CLEVIS PIN
22	539 114577	1	PULLEY GUARD-LH	59	539 913010	2	DECAL
23	539 114579	1	REAR CNTR ROLLER BKT	60	539 976941	1	HCS ⅜ -16 x 1¼ GR 5
24	539 114582	2	SPACER- IDLER	61	539 976979	17	NUT, ⅜ -16 HEX NYLOK
25	539 114618	1	CHUTE	62	539 990122	1	WSHR, ⅜ SAE FLT ZD
26	539 114644	1	DECK w/DECALS	63	539 990188	4	WSHR, ⅝ SAE FLT ZD
27	539 114823	1	CAP	64	539 990258	7	NUT ½-13 HEX ZD
28	539 115246	1	WASHER	65	539 990316	1	RHSNB ⅝-18x ¾ GR5 ZD
29	539 115387	1	KEY	66	539 990517	1	WSHR, ⅜ STD FLT ZD
30	539 115501	5	⅛ DIA x 1¾HP COTT	67	539 990550	4	WSHR, ½ STD FLT ZD
31	539 115511	1	HBB ½-20 x 1¼ GR5	68	539 990563	1	HCS ⅜ -16 x 1 GR5
32	539 115636	1	WASHER, ½	69	539 990613	3	NUT, ⅜-16 HX WHIZ LK
33	539 115638	1	ZERK	70	539 990637	1	HCS ⅜ -16 x 2½ GR5 ZD
34	539 115643	4	12-14 x ¾ TAP SCREW	71	539 990717	11	NUT, ⅝-18 HEX NYLOK
35	539 116225	1	DEFLECTOR PIN	72	539 990118	1	BELT GUIDE
36	539 117911	3	BLADE, HI LIFT 52	73	539 114981	1	WSHR, ⅜ SPLIT LOCK ZD
37	539 117914	3	SPINDLE ASSEMBLY	74	539 107271	10	RHSNB ⅝-18x 1 GR5 ZD

# DECK 60"



ITEM	P/N	QTY	DESCRIPTION	ITEM	P/N	QTY	DESCRIPTION
1	539 101331	11	NUT ½ HEX NYLOC ZD	39	539 990613	3	NUT, ¾-16 HX WHIZ LK
2	539 101572	2	HCS ½-13 x 3 GR 5 ZD	40	539 117926	1	PULLEY
3	539 103257	2	IDLER PULLEY	41	539 117970	1	DECK HUB
4	539 103258	1	IDLER PULLEY	42	539 117971	1	SPACER
5	539 104959	4	WASHER, .532 x 2.125	43	539 108366	4	½-13 x 4 HHB
6	539 105192	1	SPRING	44	539 118944	1	W-BAFFLE
7	539 105746	1	DECAL	45	539 119007	3	BLADE BOLT
8	539 990717	11	NUT, 5/16-18 HEX NYLOK	46	539 119227	4	EYEBOLT
9	539 108450	3	TOP DUST CAP	47	539 119260	1	BEARING
10	539 109246	4	PIN COTTER 1/8 x 1 ZD	48	539 119262	1	SHAFT
11	539 109554	15	WASHER ½ FLAT ZD	49	539 119266	3	TRASH GUARD
12	539 111785	4	RHSNB ¾-16 x ¾ GR5	50	539 119811	2	TRASH GUARD
13	539 111897	3	WASHER - ¾	51	539 119840	3	BLADE, HI LIFT FUSION
14	539 112050	2	BEARING-BALL	52	539 119896	1	DECAL, DECK 60
15	539 112529	1	DECK BELT	53	539 121433	4	GAUGE WHEEL
16	539 990655	12	HHB, ¾-16 x 1½ GR5	54	539 122119	1	BLOW BY BAFFLE
17	539 112920	1	BRG PIVOT SPACER	55	539 122120	1	BLOW BY BAFFLE, LH
18	539 112921	1	ARM, IDLER	56	539 122249	1	DECAL, BELT ROUTING
19	539 114405	4	SWIVEL	57	539 122282	1	HUB STIFFNER PLATE
20	539 114423	1	HINGE, CHUTE	58	539 122550	3	SPINDLE ASSEMBLY
21	539 114554	1	SUPPORT - CHUTE HINGE	59	539 122574	1	BUSHING
22	539 114580	1	REAR CNTR ROLLER BKT	60	539 122625	1	¾ -16 x 6½ HHB GR5
23	539 114582	2	SPACER- IDLER	61	539 122633	1	ROLLER, 3¾ DIA. x 4-1
24	539 114618	1	CHUTE	62	539 122729	4	CLEVIS PIN
25	539 114645	1	DECK w/DECALS	63	539 913010	2	DECAL
26	539 114653	1	PULLEY GUARD RH	64	539 990563	1	HCS ¾ -16 x 1 GR5
27	539 114655	1	PULLEY GUARD LH	65	539 976941	1	HCS ¾ -16 x 1¼ GR 5
28	539 114823	1	CAP	66	539 976979	17	NUT, ¾ -16 HEX NYLOK
29	539 115387	1	KEY	67	539 990122	1	WSHR, ¾ SAE FLT ZD
30	539 115501	5	1/8 DIA x 1¾HP COTT	68	539 990188	10	WSHR, 5/16 SAE FLT ZD
31	539 115511	1	HBB ½-20 x 1¼ GR5	69	539 990258	8	NUT ½-13 HEX ZD
32	539 990637	1	HCS ¾ -16 x 2½ GR5 ZD	70	539 990316	6	RHSNB 5/16-18 x ¾ GR5 ZD
33	539 115636	1	WASHER, ½	71	539 990517	1	WSHR, ¾ STD FLT ZD
34	539 115638	1	ZERK	72	539 990550	4	WSHR, ½ STD FLT ZD
35	539 115674	6	5/16-18 FLANGED L-NUT	73	539 990118	1	BELT GUIDE
36	539 115753	1	WASHER	74	539 114981	1	WSHR, ¾ SPLIT LOCK ZD
37	539 116225	1	DEFLECTOR PIN	75	539 107271	10	RHSNB 5/16-18 x 1 GR5 ZD
38	539 116696	2	REAR FLOOR PAD-LH				

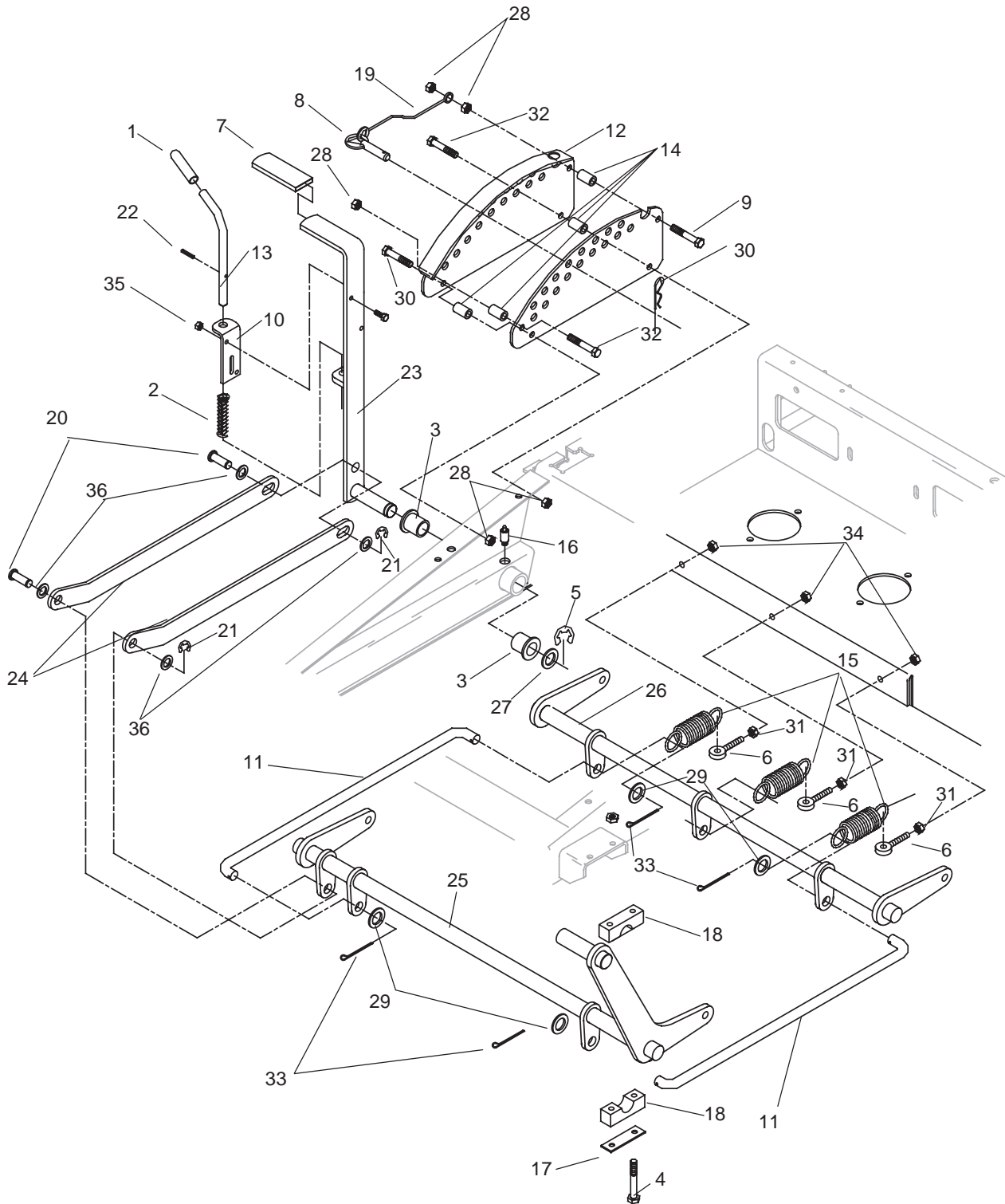
# DECK 72"





ITEM	P/N	QTY	DESCRIPTION	ITEM	P/N	QTY	DESCRIPTION
1	539 101331	8	NUT ½ HEX NYLOC ZD	38	539 117970	1	DECK HUB
2	539 101572	2	HCS ½-13 x 3 GR 5 ZD	39	539 117971	1	SPACER
3	539 103257	2	IDLER PULLEY	40	539 108366	2	½-13 x 4 HHB
4	539 103258	1	IDLER PULLEY	41	539 118929	1	3/8-16 X 12 HBB GR5
5	539 104959	4	WASHER, .532 x 2.125	42	539 118974	1	W-BAFFLE
6	539 105192	1	SPRING	43	539 119007	3	BLADE BOLT
7	539 108450	3	TOP DUST CAP	44	539 119227	4	EYEBOLT
8	539 109246	4	PIN COTTER 1/8 x I ZD	45	539 119260	1	BEARING
9	539 109554	12	WASHER ½ FLAT ZD	46	539 119262	1	SHAFT
10	539 111785	4	RHSNB 3/8-16 x 3/4 GR5	47	539 119266	3	TRASH GUARD
11	539 111897	3	WASHER - 3/8	48	539 119306	1	HUB STIFFENER PLATE
12	539 112050	2	BEARING-BALL	49	539 119811	2	TRASH GUARD
13	539 990655	12	HHB, 3/8-16 x 1 1/2 GR5	50	539 119841	3	BLADE, HI LIFT FUSION
14	539 112920	1	BEARING PIVOT SPACER	51	539 119897	1	DECAL, DECK 72
15	539 112921	1	ARM, IDLER	52	539 121433	2	GAUGE WHEEL
16	539 114039	1	PULLEY	53	539 122249	1	DECAL, BELT ROUTING
17	539 114405	4	SWIVEL	54	539 122564	1	BLOW BY BAFFLE
18	539 114423	1	HINGE, CHUTE	55	539 122574	5	BUSHING
19	539 114552	1	DECK BELT	56	539 122625	3	3/8 -16 x 6 1/2 HHB GR5
20	539 114554	1	SUPPORT - CHUTE HINGE	57	539 122633	5	ROLLER, 3 3/4 DIA. x 4-1
21	539 114581	1	REAR CNTR ROLLR BKT	58	539 122729	4	CLEVIS PIN
22	539 114582	2	SPACER- IDLER	59	539 913010	2	DECAL
23	539 114599	3	SPINDLE ASSEMBLY 72	60	539 976941	1	HCS 3/8-16 x 1 1/4 GR5 ZD
24	539 114620	1	CHUTE	61	539 976979	20	NUT, 3/8-16 HEX NYLOK
25	539 114646	1	DECK w/DECALS	62	539 990122	1	WASHER, 3/8 SAE FLT ZD
26	539 114657	1	PULLEY GUARD RH	63	539 990188	10	WASHER, 5/16 SAE FLT ZD
27	539 114659	1	PULLEY GUARD LH	64	539 990258	6	NUT, 1/2-13 HEX ZD
28	539 114823	1	CAP	65	539 990316	8	RHSNB 5/16-18X3/4GR5ZD
29	539 115387	1	KEY	66	539 990517	5	WASHER, 3/8 STD FLT ZD
30	539 115501	5	1/8 DIA x 1 3/4 HP COTT	67	539 990550	4	WASHER, 1/2 STD FLT ZD
31	539 115511	1	HBB 1/2-20 x 1 1/4 GR5	68	539 990563	1	HCS 3/8 -16 x 1 GR5
32	539 115636	1	WASHER, 1/2	69	539 990613	3	NUT, 3/8-16 HX WHIZ LK
33	539 115638	1	ZERK	70	539 990637	1	HCS 3/8 -16 x 2 1/2 GR5 ZD
34	539 114981	1	GUIDE, BELT	71	539 990717	18	NUT, 5/16-18 HEX NYLOK
35	539 115753	1	WASHER	72	539 107271	10	RHSSNB 5/16 x 1
36	539 116225	1	DEFLECTOR PIN	73	539 990118	1	WSHR, 3/8 SPLIT LOCK ZD
37	539 116696	2	REAR FLOOR PAD-LH	74	539 105746	1	DECAL, EURO SEVER

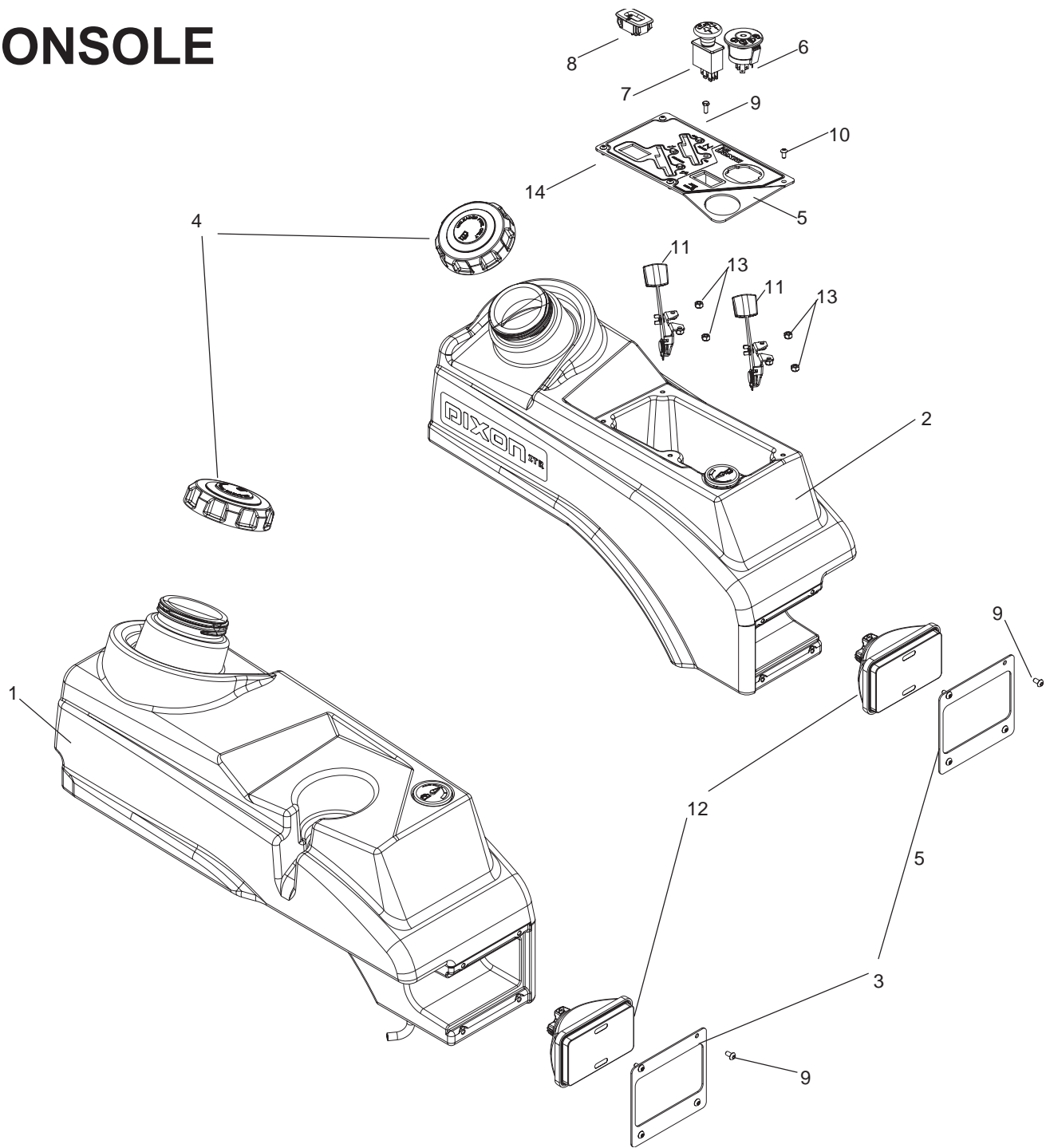
# DECK LIFT ASSEMBLY



ITEM	P/N	QTY	DESCRIPTION
1	539 101050	1	GRIP
2	539 101058	1	SPRING
3	539 101232	2	FLANGE BUSHING
4	539 101721	8	HCS $\frac{5}{16}$ X $2\frac{3}{4}$
5	539 101802	1	$\frac{7}{8}$ E-RING
6	539 101982	3	$\frac{5}{16}$ EYEBOLT
7	539 102515	1	GRIP, LIFT LEVER
8	539 102526	1	HITCH PIN
9	539 102612	1	HCS $\frac{3}{8}$ X $2\frac{3}{4}$
10	539 103534	1	PIN MOUNT
11	539 104310	2	CONNECTING LINK
12	539104321	1	PLATE, ADJ
13	539 104523	1	$\frac{1}{2}$ X 6.69 L PIN
14	539 104530	4	DECK LIFT SPACER
15	539 104760	3	DECK LIFT SPRING
16	539 104761	1	GREASE ZERK LONG
17	539 104807	4	SUPPORT PLATE
18	539 104808	8	PILLOW BLOCKS

ITEM	P/N	QTY	DESCRIPTION
19	539 105059	1	LANYARD
20	539 105060	2	CLEVIS PIN $\frac{5}{8}$
21	539 105069	2	$\frac{5}{8}$ E-RING
22	530 106532	1	PIN GROOVED $\frac{3}{16}$ X $1\frac{1}{4}$
23	539 108322	1	LIFT LEVER
24	539 114363	2	STRAP, LIFT
25	539 114364	1	SHAFT, LIFT, FRONT
26	539 114365	1	SHAFT, LIFT, REAR
27	539 923787	2	BUSHING
28	539 976979	7	$\frac{3}{8}$ NYLOC NUT
29	539 976982	4	$\frac{3}{8}$ WASHER
30	539 976989	1	#4 HAIR PIN
31	539 990585	3	5/16C WHIZ NUT
32	539 990629	2	HCS $\frac{3}{8}$ X $2\frac{1}{4}$
33	539 990654	4	COTTER PIN
34	539 990717	3	$\frac{5}{16}$ NYLOC NUT
35	539 990761	2	NUT $\frac{1}{4}$ -20 HEX CNTR
36	539 991043	4	BUSHING $\frac{5}{8}$

# CONSOLE



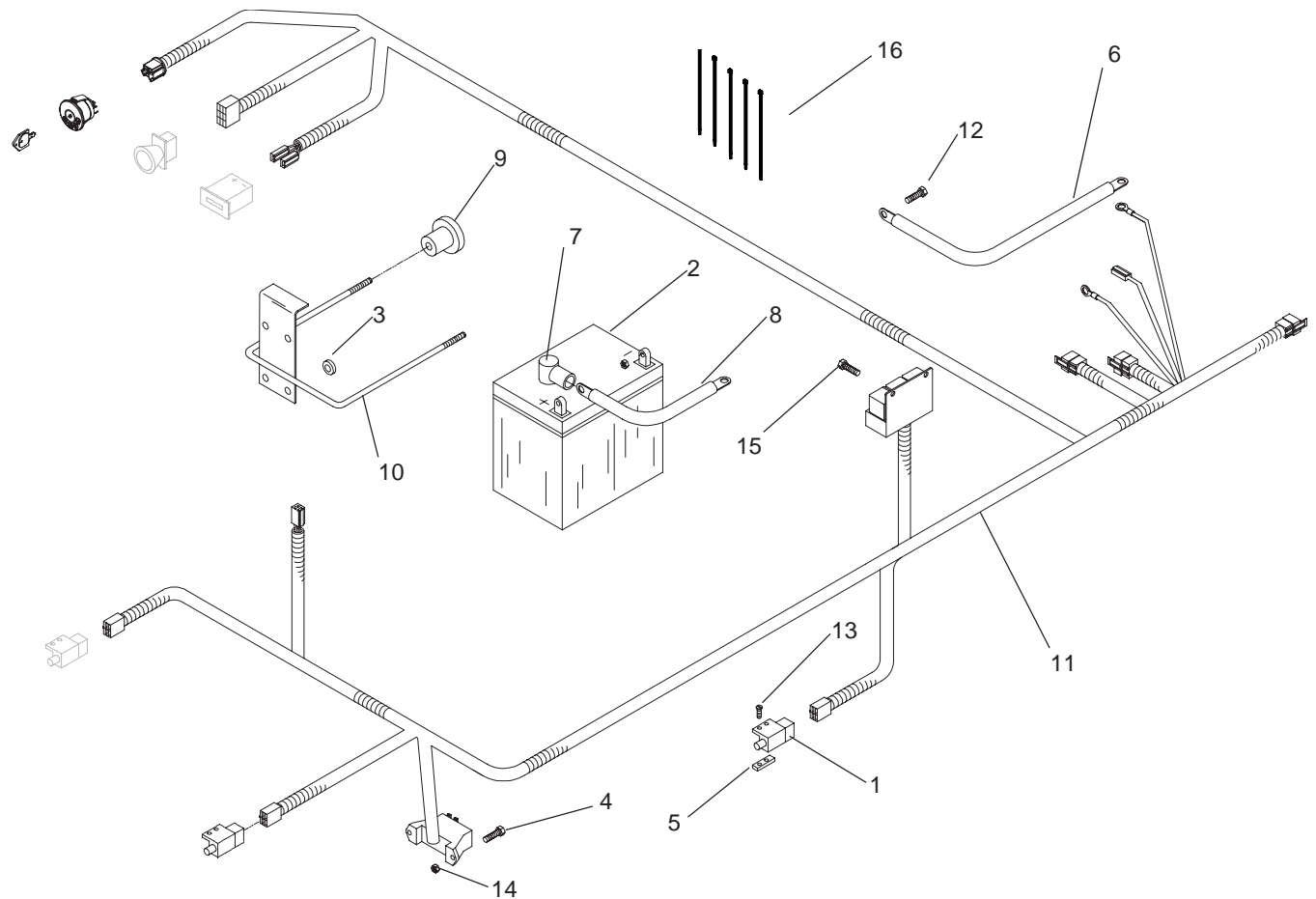
## ITEM P/N QTY DESCRIPTION

1...	539 114057	...	1 ...	TANK, FUEL, LT
2...	539 114058	...	1 ...	TANK, FUEL, RT
3...	539 114075	...	2 ...	PLATE, LIGHT
4...	539 106188	...	2 ...	FUEL CAP
5...	539 114066	...	1 ...	CONTROL PANEL
6...	539 118848	...	1 ...	SWITCH, IGNITION
7...	539 101768	...	1 ...	CLUTCH SWITCH

## ITEM P/N QTY DESCRIPTION

8...	539 110074	...	1 ...	HOUR METER
9...	539 990411	...	4 ...	SCR 10-24 x ½ SLT HEX
10...	539 114341	...	12 ...	SCR 10-24 x ¾ SCKT HD
11...	539 121866	...	1 ...	THROTTLE CABLE
12...	539 114232	...	2 ...	LIGHT
13...	539 976977	...	4 ...	NUT 10-24 HEX NYLOC ZD
14...	539 114068	...	1 ...	DECAL, CONTROL

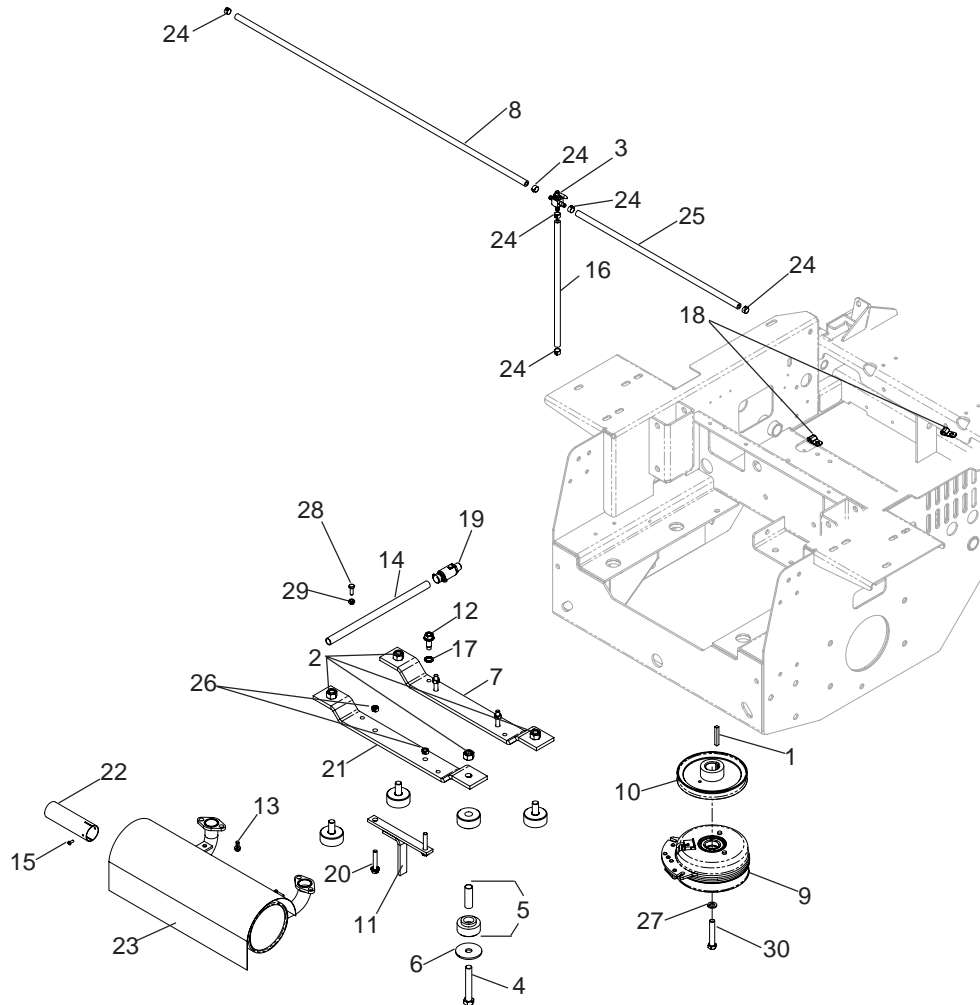
# ELECTRICAL ASSEMBLY



ITEM	P/N	QTY	DESCRIPTION
1.....	539 101080...	1 ..	SWITCH, INTERLOCK
2.....	539 102463...	1 ..	BATTERY
3.....	539 102587...	9 ..	BUMPER
4.....	539 102617...	2 ..	#10-24 x $\frac{7}{8}$ SCREW
5.....	539 102678...	1 ..	PLATE, TAPPED
6.....	539 102758...	1 ..	CABLE, NEGATIVE
7.....	539 102759...	2 ..	INSULATOR
.....	539 114077...	1 ..	PIGTAIL LIGHT
8.....	539 104974...	1 ..	CABLE, POSITIVE

ITEM	P/N	QTY	DESCRIPTION
9.....	539 105169...	2 ..	KNOB
10.....	539 105728...	1 ..	HOLD DOWN, BATTERY
11.....	539 114492...	1 ..	FRAME HARNESS
12.....	539 976934...	4 ..	HCS $\frac{5}{16}$ x $\frac{3}{4}$
13.....	539 976952...	2 ..	#10-24 x $\frac{5}{8}$
14.....	539 976977...	2 ..	#10-24 NUT W/NYLOK
15.....	539 991034...	2 ..	SCREW, SELF TAPPING
16.....	539 976856...	5 ..	WIRE TIES

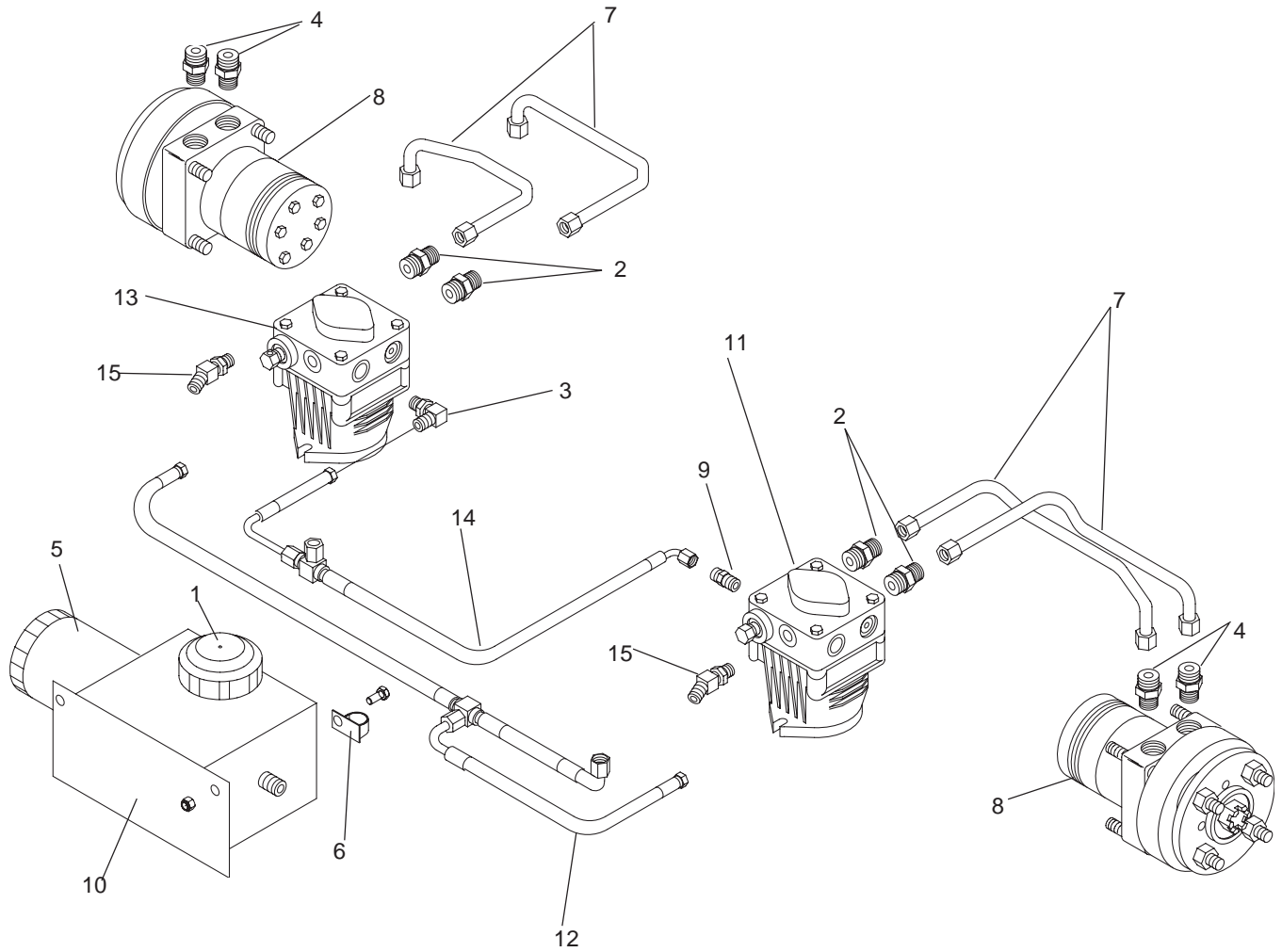
# ENGINE ASSEMBLY



ITEM	P/N	QTY	DESCRIPTION
1....	539 100152	.. 1	... KEY, ¼ SQ. X 1.875
2....	539 101331	.. 4	... ½ NYLOK NUT
	539 101363	.. 1	... CLAMP
3....	539 102679	.. 1	... FUEL VALVE
	539 102757	.. 1	... CABLE, POSITIVE
4....	539 103433	.. 1	... HCS ½-13 x ¾ GR5 ZD
	539 104415	.. 1	... PIGTAIL
5....	539 104958	.. 4	... ISOLATOR
6....	539 104959	.. 4	... ISOLATOR WASHER
7....	539 105025	.. 1	... MOUNT
8....	539 105280	.. 1	... FUEL LINE
9....	539 105406	.. 1	... CLUTCH, 200 FT/LBS
10....	539 106057	.. 1	... PULLEY
11....	539 106819	.. 1	... CLUTCH TIE DOWN
12....	539 107476	.. 1	... ¾-16 x 1 SLF TAP SCRWB
13....	539 107631	.. 2	... SCREW, ¼ -20 x 5/8
14....	539 107937	.. 1	... OIL DRAIN HOSE

ITEM	P/N	QTY	DESCRIPTION
15....	539 108051	.. 1	... #8 x ½ SELF DRILL SCRWB
16....	539 108212	.. 1	... FUEL LINE
17....	539 109603	.. 1	... WASH 3/8 EXT STAR ZD
18....	539 109867	.. 2	... DOUBLE TUBE CLAMP
19....	539 110093	.. 1	... PLUG, EZ OIL DRAIN
20....	539 113781	.. 4	... HCS 5/16-18 x 1¾ SER
21....	539 114306	.. 1	... STRAP, ISO REAR
22....	539 114714	.. 1	... TUBE, EXTEN MUFFLER
23....	539 118684	.. 1	... MUFFLER
24....	539 912222	.. 6	... HOSE CLAMP
25....	539 922091	.. 1	... FUEL LINE
26....	539 990184	.. 4	... .313 CENTER LOCK
27....	539 990247	.. 1	... WSHR, 7/16 SPLT LK ZD
28....	539 990580	.. 1	... HCS ¼-20 x ¾ GR5 ZD
29....	539 990761	.. 1	... ½ CENTER LOCK
30....	539 991120	.. 1	... HCS 7/16-20 x 2½ GR5 ZD

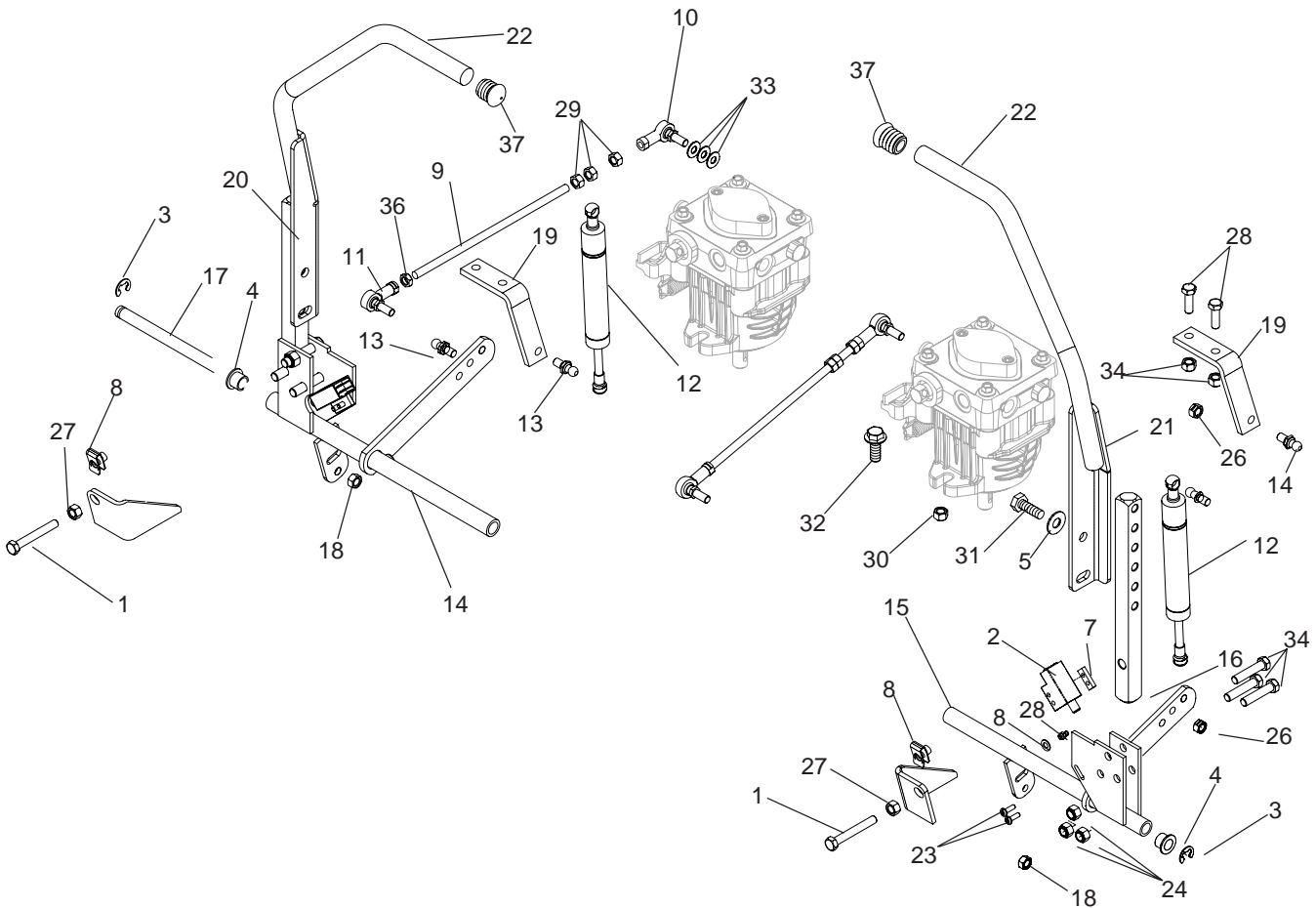
# HYDRAULIC ASSEMBLY



ITEM	QTY	P/N	DESCRIPTION
1	...	539 101202	... 1 ... CAP, HYDRO RESERVOIR
2	...	539 101237	... 4 ... HOSE FITTING, STRAIGHT
3	...	539 101238	... 1 ... ELBOW 90°
4	...	539 102396	... 4 ... FITTING, HYDR
5	...	539 102606	... 1 ... FILTER
6	...	539 102685	... 1 ... CLIP
7	...	539 106067	... 4 ... HYDRAULIC LINE
8	...	539 110823	... 2 ... WHEEL MOTOR

ITEM	QTY	P/N	DESCRIPTION
9	...	539 113782	... 1 ... FITTING, HYDR
10	...	539 114715	... 1 ... RESERVOIR W/CAP & FLT
11	...	539 114834	... 1 ... 10CC PUMP RH
12	...	539 114862	... 1 ... FITTING, HYDR
13	...	539 114864	... 1 ... 10CC PUMP LH
14	...	539 114870	... 1 ... FITTING, HYDR
15	...	539 114872	... 2 ... FITTING, HYDR 45°

# MOTION ASSEMBLY

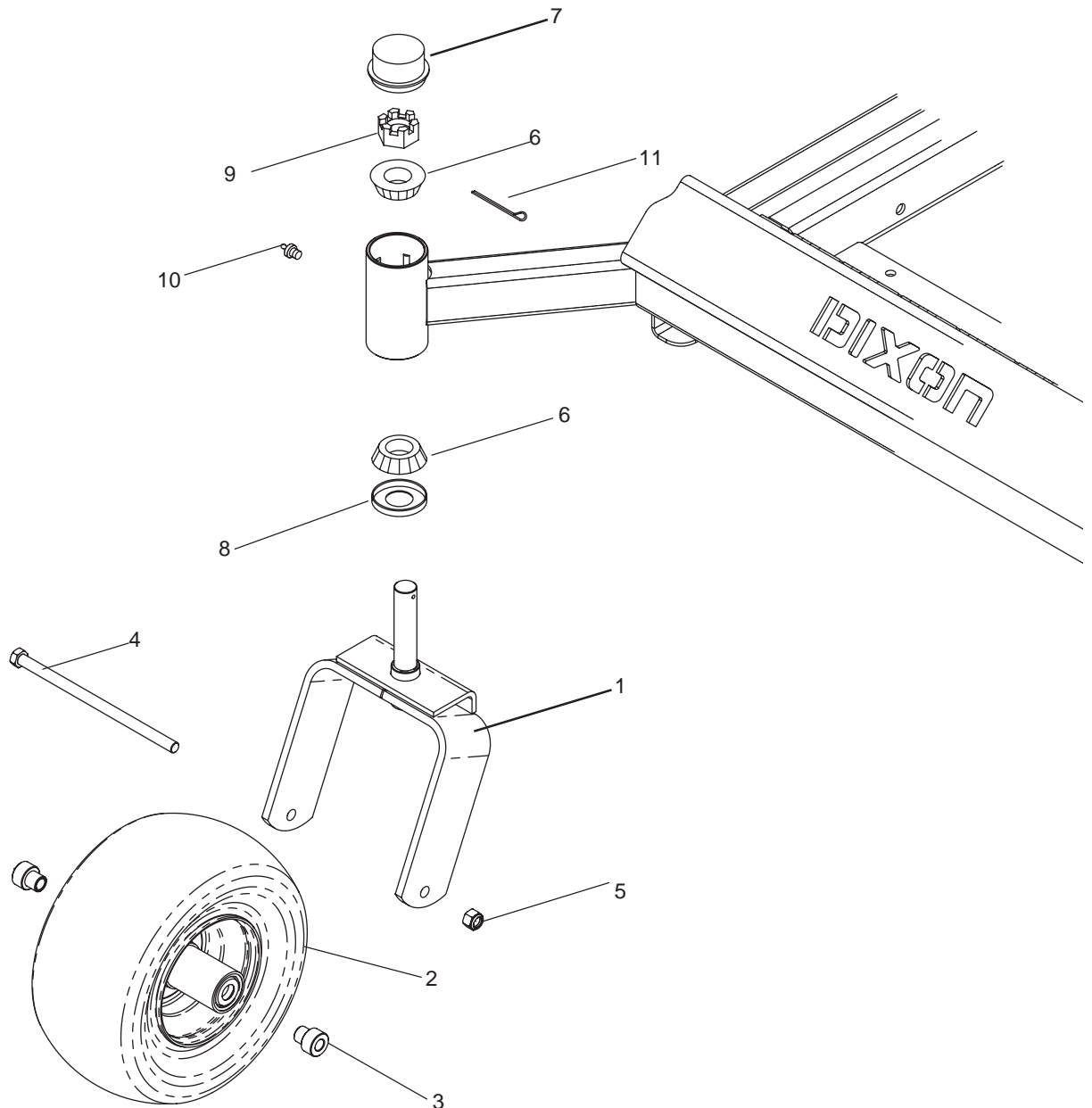


ITEM	P/N	QTY	DESCRIPTION
1	539 100266	2	HCS ¼-20 x 1¼ GR 5 ZD
2	539 101080	12	SWITCH, INTERLOCK
3	539 101949	2	½" E-RING
4	539 102519	2	BUSHING
5	539 102593	4	¾" SPRING WASHER
6	539 102678	2	NUT #10-24 SCREW ZD
7	539 103547	2	.250x.5x.031 WSHR FLAT
8	539 104763	2	U CLIP 5/16
9	539 105279	2	LINKAGE, PUMP
10	539 110603	2	ROD END, RH
11	539 110604	1	ROD END, LH
12	539 110606	2	DAMPENER
13	539 110607	4	BALL STUD
14	539 110636	1	CONTROL WLDMT, RT
15	536 110637	1	CONTROL WLDMT, LT
16	536 110638	2	CONTROL ARM
17	539 110833	1	CONTROL SHAFT
18	539 110943	4	5/16 HEX NUT W/NYLOK
19	539 111074	2	DAMPENER BKT.

ITEM	P/N	QTY	DESCRIPTION
20	539 114335	1	LEVER, DRIVE, RT
21	539 114336	1	LEVER, DRIVE, LT
22	539 122635	2	GRIP
23	539 976952	4	#10-24 x 5/8 SCREW
24	539 976979	6	¾-16 HEX NUT W/NYLOK
25	539 976998	2	ZERK
26	539 990184	4	5/16 CENTERLOCK NUT
27	539 990196	2	NUT 5/16
28	539 990209	9	HCS 5/16 X 1
29	539 990223	6	NUT 5/16-24 HEX ZD
30	539 990546	4	¾ CENTERLOCK NUT
31	539 990563	6	HCS ¾ X 1
32	539 990582	4	HFCS ¾ X 1
33	539 990692	8	WASHER 5/16 FLAT
34	539 990717	4	5/16-18 HEX NUT W/NYLOK
35	539 990730	6	HCS 3/18-16x1¼ GR 5 ZD
36	539 991073	1	5/16 HEX NUT GR 5 ZD
37	539 122636	1	END PLUG



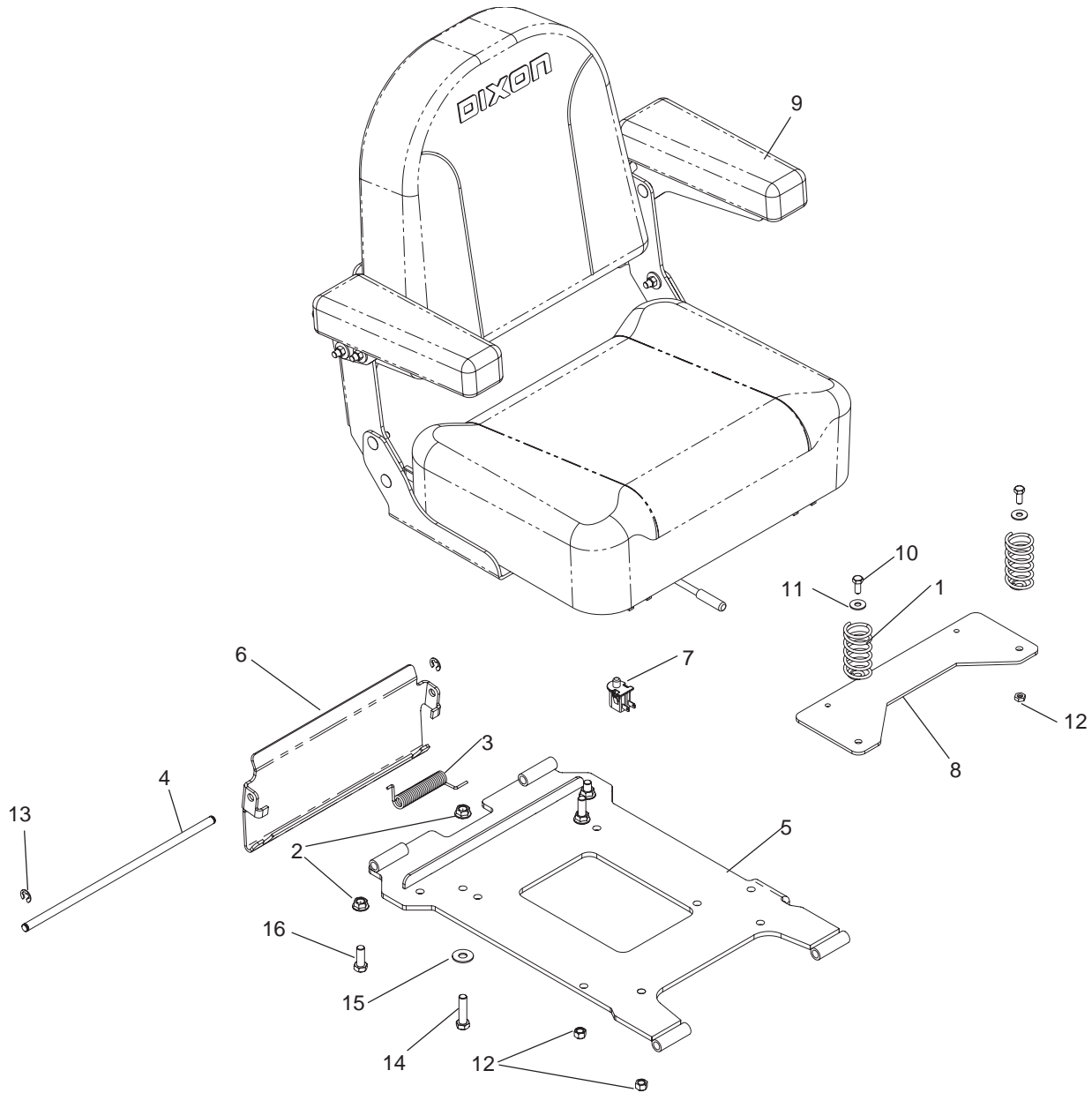
# CASTER ASSEMBLY



ITEM	P/N	QTY	DESCRIPTION
1....	539 114367 ..	2 ...	YOKE, CASTER
2....	539 105521 ..	2 ...	TIRE ASSEMBLY
3....	539 105518 ..	2 ...	SPACER
4....	539 105517 ..	2 ...	HCS ½-13 x 9½ GR5 ZD
5....	539 101331 ..	2 ...	NUT, ½-13 HEX NYLOC ZD
6....	539 102543 ..	4 ...	BEARING

ITEM	P/N	QTY	DESCRIPTION
7....	539 102535 ..	2 ...	GREASE CAP
8....	539 102851 ..	2 ...	SEAL
9....	539 102852 ..	2 ...	SLOTTED JAM NUT 1"-14
10....	539 101474 ..	2 ...	ZERK
11....	539 102889 ..	2 ...	COTTER PIN 1/8 X 2

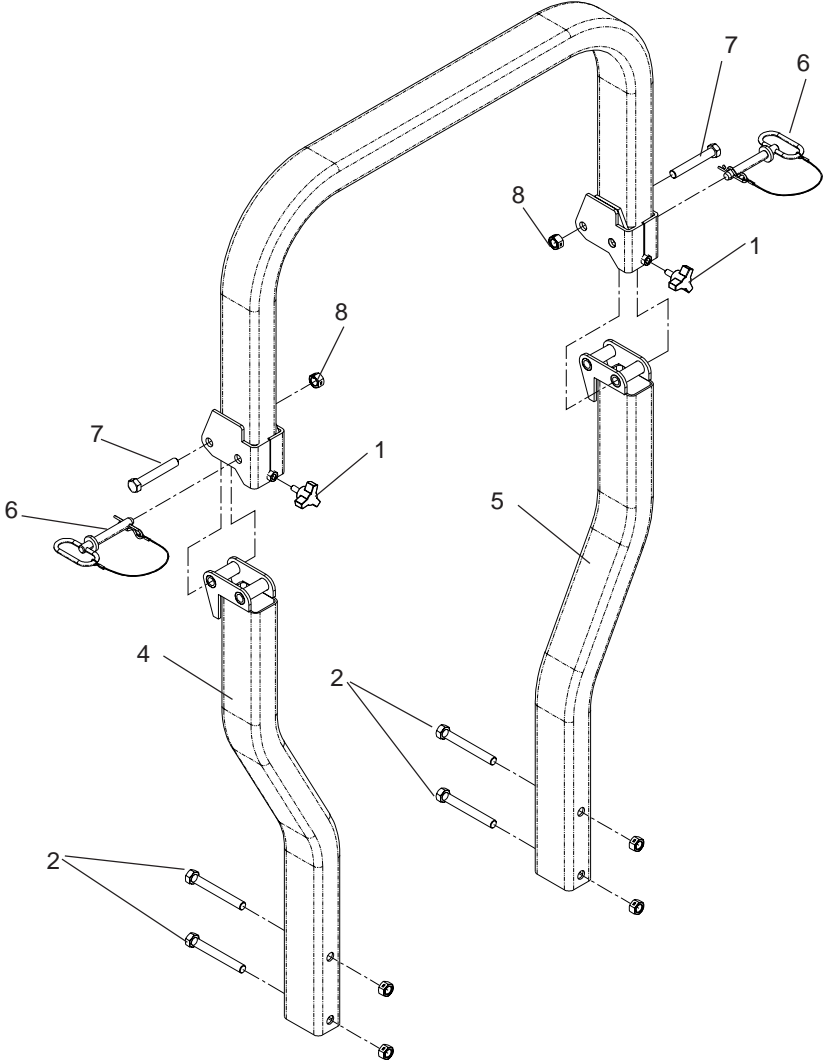
# SEAT ASSEMBLY



ITEM	P/N	QTY	DESCRIPTION
1...	539 110300	2 ..	SPRING
2...	539 990613	4 ..	NUT, $\frac{3}{8}$ -16 HEX WHIZLK
3...	539 110645	1 ..	SPRING-TORSION
4...	539 110646	1 ..	SEAT LATCH ROD
...	539 111023	1 ..	SEAT BELT
...	539 104392	1 ..	SEAT HARNESS
5...	539 114609	1 ..	SEAT MOUNT W/DECAL
6...	539 114330	1 ..	SEAT LATCH
7...	539 107523	1 ..	SWITCH, SEAT

ITEM	P/N	QTY	DESCRIPTION
8...	539 114853	1 ..	SPRING MOUNT
9...	539 122379	1 ..	SEAT ASSEMBLY
10...	539 990209	2 ..	HCS $\frac{5}{16}$ x 1
11...	539 990692	2 ..	$\frac{5}{16}$ WASHER FLAT
12...	539 990717	4 ..	$\frac{5}{16}$ -18 NYLOCK HEXNUT
13...	539 990870	2 ..	RETAINING RING
14...	539 108046	2 ..	HCS $\frac{3}{8}$ -16 x 1 $\frac{1}{2}$ TAPBOLT
15...	539 990517	2 ..	WASHER, $\frac{3}{8}$ STD FLAT
16...	539 990563	2 ..	HCS $\frac{5}{16}$ -18 x 1 GR5 ZD

# ROLLOVER PROTECTION



ITEM	P/N	QTY	DESCRIPTION
1	539 104411	2	KNOB W/ STUD
2	539 108366	4	HCS 1/2 x 4 GD5
3	539 114586	1	TOP TUBE
4	539 114587	1	SIDE TUBE, RT

ITEM	P/N	QTY	DESCRIPTION
5	539 114588	1	SIDE TUBE, LT
6	539 110036	2	PIN W/ LANYARD
7	539 103433	2	HCS 1/2 x 3 1/4 GD5
8	539 200100	6	NUT, 1/2-13 CENTERLCK